

the Energy to Lead

PHMSA-Supported GTI LNG Research Program

September 11-12, 2018

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Statistical Review and Gap Analysis of LNG Failure Rate Table

- (PHMSA) contract #DTPH56-15-T-00008
- Review and consider recommendations for potential refinements of the LNG Failure Rate Table ("FRT")
- Update established criteria for Design Spills into impounding areas at LNG facilities.

GTI Project Manager: Rich Kooy, P.E., Senior Program Manager
CH-IV International Inc. Team Members:
Phil Suter, LNG Consultant
Jenna Wilson, LNG Consultant



The cover page of the report features the GTI logo in the top right corner and a blue banner on the left with the slogan "the Energy to Lead". The title "FINAL REPORT" is prominently displayed, followed by the project number "GTI PROJECT NUMBER 21873". The project title and contract number are clearly stated. The report was issued on January 11, 2017, and was prepared for Mr. Buddy Secor at the U.S. Department of Transportation. The project manager and technical contact is Rich Kooy, and the team includes Ernest Lever, Saurav Acharya, and Tishun Peng. CH-IV International Inc. team members Phil Suter and Jenna Wilson are also listed.

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FINAL REPORT
GTI PROJECT NUMBER 21873

Project Title: Statistical Review and Gap Analysis of LNG Failure Rate Table

Contract Number: DTPH56-15-T-00008

Date Issued:
Jan. 11, 2017

Prepared for:
Mr. Buddy Secor
U.S. Department of Transportation
Pipeline and Hazardous Materials Safety Administration
Office of Pipeline Safety

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Performance of Process Safety Management Standards and Regulatory Requirements

Objective

- Support PHMSA's review and strategy to update regulatory requirements for Process Safety Management (PSM) systems for LNG facilities
- Improve safety best practices at LNG facilities and enhance consistency with other industry standards.



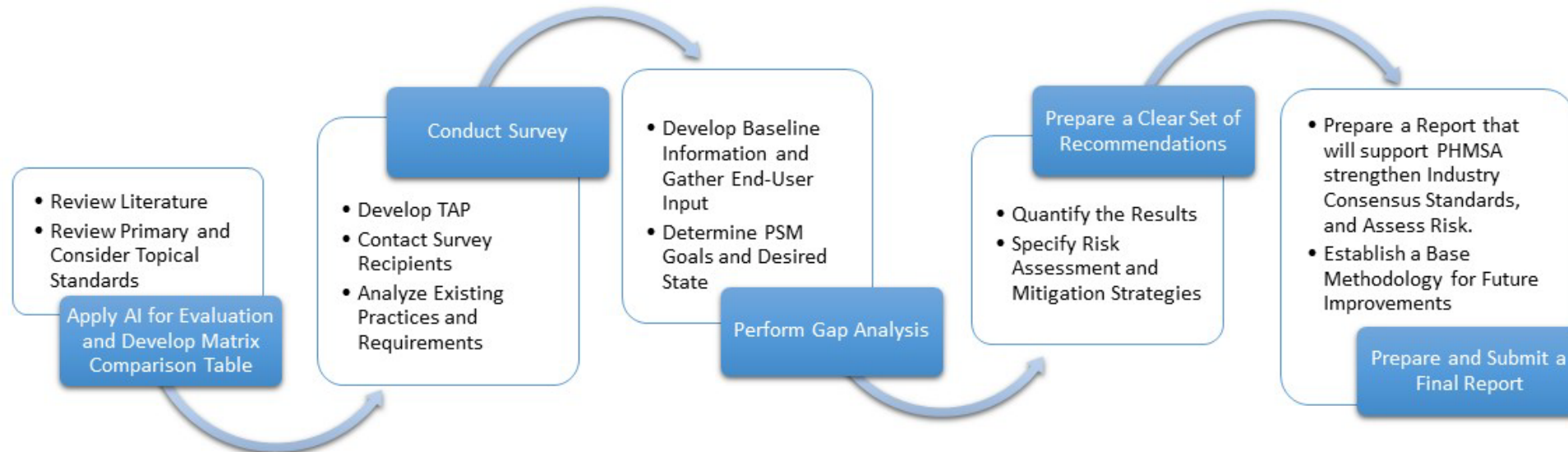
Research Team

- Gas Technology Institute
- Blue Consultants

Performance of Process Safety Management Standards and Regulatory Requirements

Approach

- Matrix comparison model to compare the primary applicable regulations and standards. Conduct a broad survey of industry best practices.
- Utilize an artificial intelligence (AI) approach supported by SME analysis to identify the interactions between the standards and best practices, gap analysis, and prioritization.
- Mitigation strategies and recommendations to address the high priority risks .



Performance of Process Safety Management Standards and Regulatory Requirements

Deliverables

- Summary of PSM goals, industry standards, and desired state of PSM requirements for LNG facilities
- Gap Analysis between current requirements, regulations and practices (e.g., 49 CFR Part 193, API RP 1173, 29 CFR Part 1910.119) and desired state of PSM for LNG
- Recommendations to enhance PSM regulations for LNG.

Review of Methodologies for Quantitative Risk Assessments for LNG Facilities

Objective

- Methodology and guideline to establish more consistency, guidance, and best practices for QRA on LNG facilities and interpret results
- Applicable to both grandfathered LNG facilities and new facilities
- Focused on LNG but also relevant to QRAs for Transmission & Distribution



Rabaska LNG Terminal (Quebec) Risk Assessment 2007
Image Credit: <http://www.rabaska.net/safety#terminal>

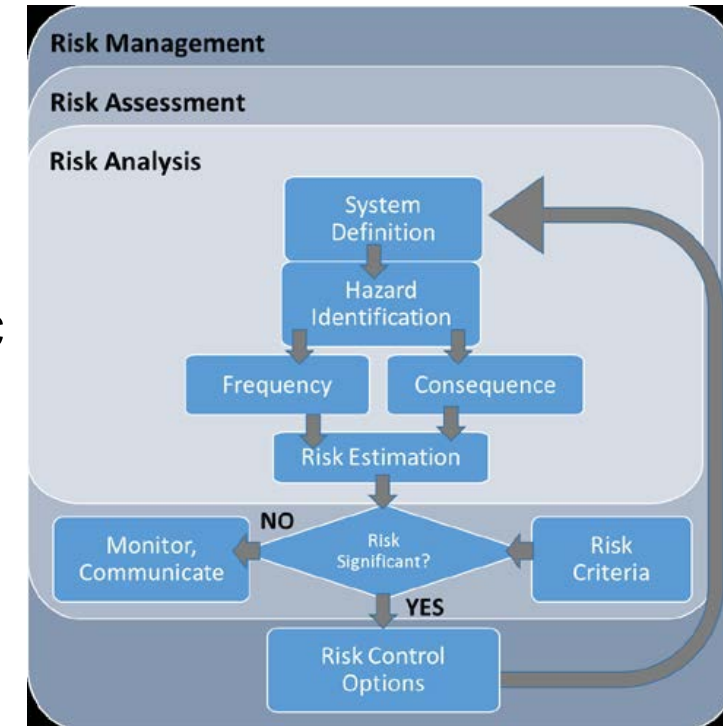
Review of Methodologies for Quantitative Risk Assessments for LNG Facilities

> Deliverables

- Guideline and methodology for performing QRA for LNG facilities
- Representative facility risk profiles Recommendations
- Demonstrate QRA methodology in two different generic LNG peak shaving and export facilities.

Research Team

- Gas Technology Institute
- C-FER Technologies (1999) Inc.
- Blue Consultants
- Idaho National Laboratory



Data Integration Approach in GTI's LNG Research Program

High Level Challenge:

“Data integration to support more informed identification, characterization and fitness for purpose of anomalies”

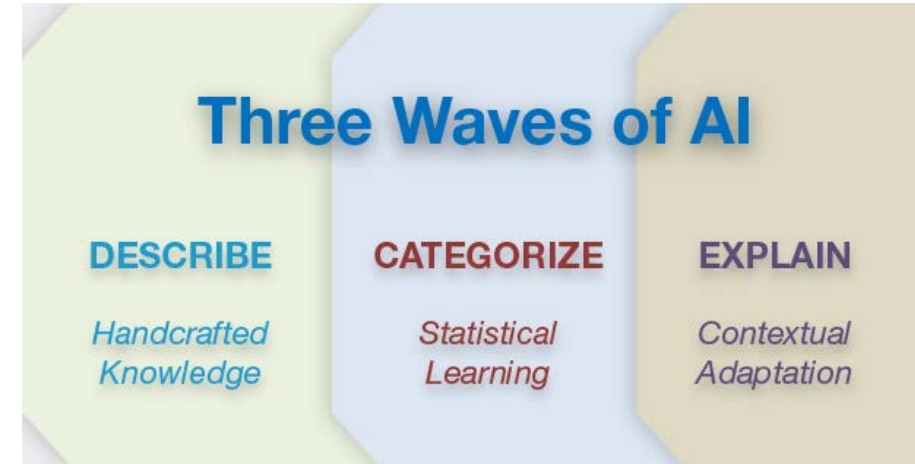
Sub-Challenges

- Uncertainty
- Disparate data sources
- Competing objectives
- How to support human decision makers in achieving their goals.

Explainable AI (XAI) Approach

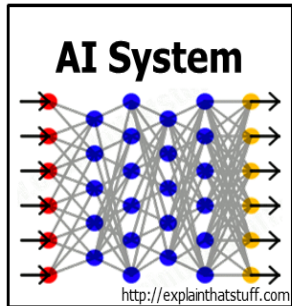
Explainable AI (XAI) program aims to create a suite of machine learning techniques that:

- Produce more explainable models, while maintaining a high level of learning performance (prediction accuracy)
- Enable human users to understand, trust, and effectively manage the emerging generation of artificially intelligent partners.

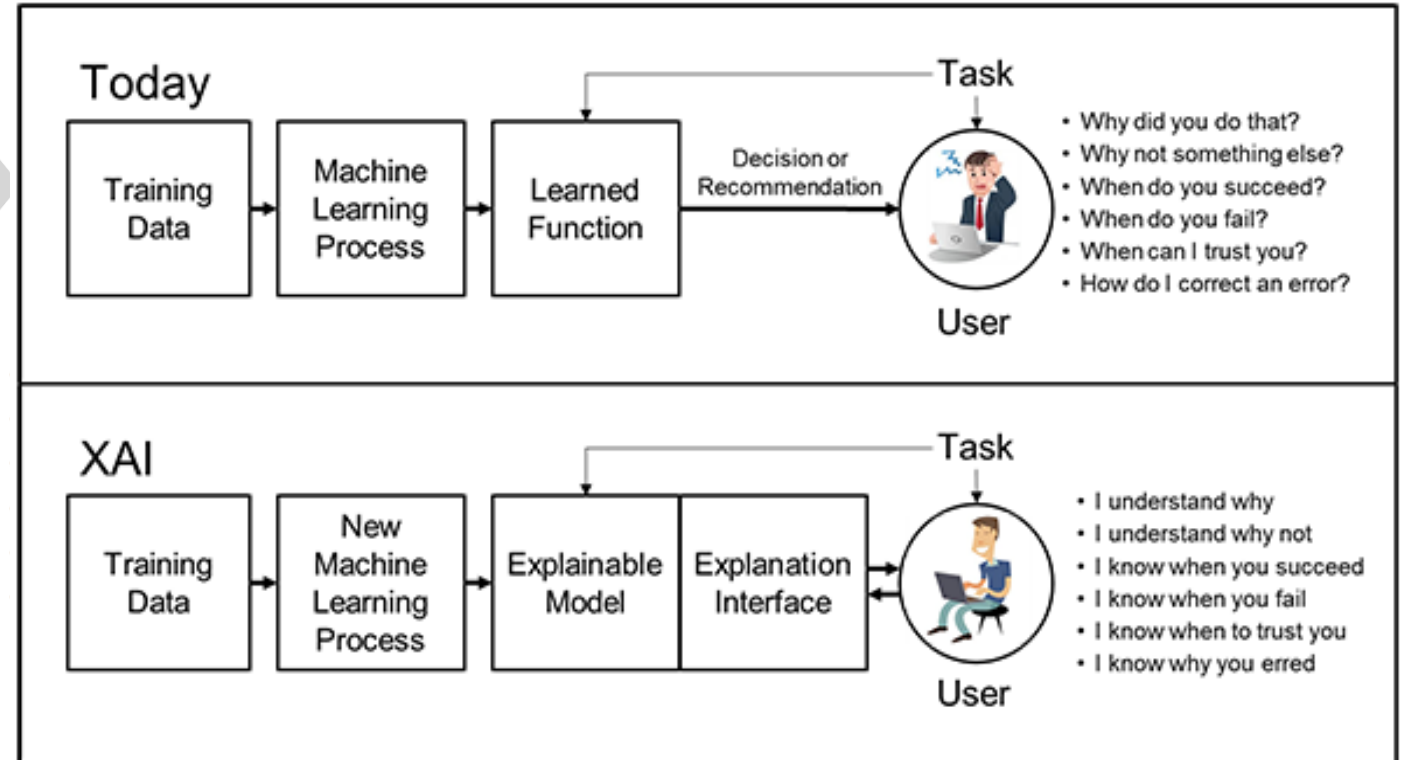


Source: DARPA, Advanced Research Project Agency

Explainable AI (XAI) Approach



- We are entering a new age of AI applications
- Machine learning is the core technology
- Machine learning models are opaque, non-intuitive, and difficult for people to understand



Explainable AI (XAI) Approach

All Data Sources are Valid Inputs:

- Weight all available data sources correctly
- Provide coherent synthesis of all data sources
- Recognize subject matter expertise
- Emphasize the human interface
- Recommend multiple options for mitigation of problems to subject matter experts.

Explainable AI (XAI) Approach

Apply network methods that are ideally suited to:

- Addressing interactions
- Dealing with sparse data
- Incorporating big data
- Learning with each iteration
- Providing forensic reasoning to identify root causes
- Providing probabilistic prediction of future states.

